

Nonconformance Report NCR-2026-0001

LOT-2026-0912, LEG, fictional report for parser testing

Nonconformance report	NCR-2026-0001
Raised on	2026-09-10
Lot	LOT-2026-0912
Part	LEG Leg
Work order	BUILD-1
Drawing	DRW-LEG-002 revision C
Characteristic	CH-3, Fixing hole position from end
Sample	3
Measured	25.41
Limit breached	upper 25.300
Out by	0.110
Quantity affected	1
Value affected	3.00 USD
Status	open

Fictional manufacturing and quality records generated for file-parsing tests. No part was made, no measurement was taken, and the drawing, lot and certificate references are invented.

Description

During inspection INS-2026-0001 of lot LOT-2026-0912, sample 3 measured 25.41 against a upper 25.300 limit, outside by 0.110. The remaining samples of the same characteristic are inside both limits.

Immediate action

The affected leg is quarantined and replaced from stock. The work order continues with the replacement, so the material issue list is unchanged and the order still closes at 80.00 USD.

Investigation

The gauge used was within calibration at the date of inspection, so the reading is accepted as correct and the cause is sought at the operation rather than at the measurement.

Corrective action

The setting for the operation that produces this characteristic is to be checked at the start of the next order and the first piece re-measured before the run continues.

Signed for	Name and role	Date
Pine Assembly Workshop	Fictional quality inspector	10 September 2026